



SAFETY DATA SHEET

This safety data sheet complies with the requirements of: 29CFR1910.1200

Issue Date 31-Aug-2023

Revision Date 29-Sep-2025

Version 1

Product identifier

Product Name RUST PRIMER - WATER BASED

Other means of identification

Product Code LUCAS 1019

Synonyms Primer

Recommended use of the chemical and restrictions on use

Recommended Use Rust inhibitor.

Uses advised against For exterior use only. Do not use indoors.

Details of the supplier of the safety data sheet

Manufacturer Address R.M. Lucas Company
12400 South Laramie Ave
Alsip, Illinois 60803
(773) 523-4300

Emergency telephone number

Emergency Telephone Call CHEMTREC Day or Night:
Within USA and Canada: 1-800 424-9300

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2B
Carcinogenicity	Category 2

Label elements

Emergency Overview

Warning

Hazard statements

Causes skin irritation

Causes eye irritation

Suspected of causing cancer



Appearance Viscous**Physical state** Liquid**Odor** Low**Precautionary Statements - Prevention**

Obtain special instructions before use

Do not handle until all safety precautions have been read and understood

Wear protective gloves/clothing and eye/face protection

Wash face, hands and any exposed skin thoroughly after handling

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

If eye irritation persists: Get medical advice/attention

IF ON SKIN: Wash with plenty of water and soap

If skin irritation occurs: Get medical advice/attention

Take off contaminated clothing and wash it before reuse

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

• Toxic to aquatic life with long lasting effects

Unknown acute toxicity

76.568 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS**Substance**

Not applicable

Mixture

Mixture

Common name

Primers.

Synonyms

Primer.

Chemical nature

Mixture of moisture reactive polymers, plasticizers and fillers.

Chemical name	CAS No.	Weight-%	Trade secret
Acrylic Co-Polymer	25035-69-2	50 - 60%	*
Water	7732-18-5	20 - 30%	*
Talc	14807-96-6	10 - 20%	*
Zinc Phosphate	7779-90-0	0 - 10%	*
Sodium nitrite	7632-00-0	0 - 10%	*

4. FIRST AID MEASURES**Description of first aid measures****General advice**

Under conditions of normal use, no hazards are anticipated which require special first aid measures.

Eye contact

In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Skin contact	Wash thoroughly with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing before reuse. In the case of skin irritation or allergic reactions see a physician.
Inhalation	Move to fresh air in case of accidental inhalation of vapors. If continued difficulty with breathing is experienced, get medical attention immediately.
Ingestion	Not an expected route of exposure. If swallowed, do not induce vomiting. Get medical attention immediately.
Self-protection of the first aider	First aider: Pay attention to self-protection!.

Most important symptoms and effects, both acute and delayed

Symptoms May cause skin irritation. May cause eye irritation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical. Carbon dioxide (CO₂). Sand. Use foam or water FOG as a last resort.

Unsuitable extinguishing media Do not use a solid water stream as it may scatter and spread fire.

Specific hazards arising from the chemical

N/A.

Hazardous combustion products Thermal decomposition (burning) may release irritating, corrosive and/or toxic gases, vapors and fumes.

Explosion data

Sensitivity to Mechanical Impact Not sensitive.

Sensitivity to Static Discharge Not sensitive.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions No action should be taken involving any personal risk or without suitable training. Use personal protective equipment as required.

Other Information Extremely slippery when spilled.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Prevent product from entering sewers, drains, or waterways. Local authorities should be advised if significant spillages can not be contained. See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment	Contain spillage with non-combustible absorbent material, e.g. sand, earth, diatomaceous earth, vermiculite.
Methods for cleaning up	Pick up the absorbed material (described just above) and transfer to properly labeled containers for disposal according to local / national regulations (see Section 13).
Prevention of secondary hazards	Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Use personal protective equipment as required. Use only outdoors.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep from freezing. Keep containers tightly closed in a cool, dry, well-ventilated place.

Incompatible materials Strong acids. Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Talc 14807-96-6	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 20 mppcf if 1% Quartz or more, use Quartz limit (vacated) TWA: 2 mg/m ³ respirable dust <1% Crystalline silica, containing no Asbestos TWA: 20 mppcf if 1% Quartz or more, use Quartz limit	IDLH: 1000 mg/m ³ TWA: 2 mg/m ³ containing no Asbestos and <1% Quartz respirable dust

Appropriate engineering controls

Engineering Controls None under normal outdoor use conditions.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective gloves and protective clothing that is resistant to chemical penetration.

Respiratory protection No protective equipment is needed under normal use conditions.

General Hygiene Considerations Wash face, hands and any exposed skin thoroughly after handling. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid	Odor	Low
Appearance	Viscous	Odor threshold	Negligible odor.
Color	Yellow		
Property	Values	Remarks • Method	
pH	9		
Melting point/freezing point	None / 0 None / 32	Melting Point is not applicable. Freezing points are	

Boiling point / boiling range	> 100 °C / 212 °F	shown.
Flash point	Not applicable	Non Flammable
Evaporation rate	The evaporation rate of the water component of this emulsion product is dependent upon: 1) The temperature of the water at the air-water surface; 2) The humidity of the air; 3) The area of the air-water surface; 4) The temperature of the air. N/A	No data available. Evaporation rate is dependent upon atmospheric conditions.
Flammability (solid, gas)	Non Flammable	
Flammability Limit in Air		Not flammable
Upper flammability limit:	Not applicable	
Lower flammability limit:	Not applicable	
Vapor pressure	2.33 (kPa)	@ 20 °C
Vapor density	5.3	Where: Air = 1 at 68 degrees F (20 degrees C)
Specific gravity	1.34	Water = 1g/ml
Water solubility	Dispersible	
Solubility in other solvents	Soluble in aromatic and aliphatic solvents.	
Partition coefficient	N/A	No data available.
Autoignition temperature	330 °C / 626 °F	
Hyphen	N/A	
Kinematic viscosity	N/A	
Dynamic viscosity	N/A	
Explosive properties	Not an explosive	
Oxidizing properties	None	

Other information

Softening point	Not applicable
Molecular weight	N/A
VOC Content (%)	Less than 50 g/l
Density	10.4 lb/gal
Bulk density	Not applicable

10. STABILITY AND REACTIVITY

Reactivity

Not applicable	Not applicable
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Chemical stability

Stable.

Possibility of hazardous reactions

None under normal use.

Hazardous polymerization

Hazardous polymerization does not occur.

Conditions to avoid

None known for product as a whole.

Incompatible materials

Strong acids. Strong oxidizing agents.

Hazardous decomposition products

Combustion may produce carbon monoxide, carbon dioxide, and other asphyxiants.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	Toxicological testing has not been conducted for this product overall. Available toxicological data for individual ingredients are summarized below.
Inhalation	Avoid breathing vapors or mists.
Eye contact	Avoid contact with eyes. Contact with eyes may cause irritation.
Skin contact	May cause irritation.
Ingestion	If swallowed, do not induce vomiting. Get medical attention immediately. Not an expected route of exposure.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Water 7732-18-5	> 90 mL/kg (Rat)	-	-
Zinc Phosphate 7779-90-0	> 5000 mg/kg (Rat)	-	-
Sodium nitrite 7632-00-0	= 85 mg/kg (Rat)	-	= 5.5 mg/L (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	N/A.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Can cause skin irritation.
Serious eye damage/eye irritation	Irritating to eyes.
Irritation	Irritating to eyes and skin.
Corrosivity	Not classified.
Sensitization	May cause sensitization of susceptible persons.
Germ cell mutagenicity	This product does not contain any ingredients that cause germ cell mutagenicity.
Carcinogenicity	The table below indicates whether each agency (ACGIH, IARC, NTP, or OSHA) has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Talc 14807-96-6	-	Group 3	-	X
Sodium nitrite 7632-00-0	-	Group 2A	-	X

Legend

ACGIH (American Conference of Governmental Industrial Hygienists)

A1 - Known Human Carcinogen

A2 - Suspected Human Carcinogen

A3 - Animal Carcinogen

A4 - Not Classifiable as a Human Carcinogen

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Group 2A - Probably Carcinogenic to Humans

Group 2B - Possibly Carcinogenic to Humans

Group 3 - Not Classifiable as to Carcinogenicity in Humans

NTP (National Toxicology Program)

Known - Known Carcinogen

Reasonably Anticipated - Reasonably Anticipated to be a Human Carcinogen

OSHA (Occupational Safety and Health Administration of the US Department of Labor)

X - Present

Reproductive toxicity	None known for product as a whole.
Developmental Toxicity	None known for product as a whole.
Teratogenicity	None known.

STOT - single exposure N/A.
 STOT - repeated exposure N/A.
 Target organ effects Respiratory system, Eyes, Central Vascular System (CVS).
 Aspiration hazard N/A.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 23,418.50
 ATEmix (dermal) 99,999.00
 ATEmix (inhalation-gas) 99,999.00
 ATEmix (inhalation-dust/mist) 99,999.00
 ATEmix (inhalation-vapor) 99,999.00

12. ECOLOGICAL INFORMATION

Ecotoxicity

9.607 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical name	Algae/aquatic plants	Fish	Crustacea
Talc 14807-96-6	-	LC50: >100g/L (96h, Brachydanio rerio)	-
Sodium nitrite 7632-00-0	-	LC50: =0.19mg/L (96h, Oncorhynchus mykiss) LC50: 0.092 - 0.13mg/L (96h, Oncorhynchus mykiss) LC50: 0.4 - 0.6mg/L (96h, Oncorhynchus mykiss) LC50: 0.65 - 1mg/L (96h, Oncorhynchus mykiss) LC50: =2.3mg/L (96h, Pimephales promelas) LC50: =20mg/L (96h, Pimephales promelas)	-

Persistence and degradability

N/A.

Bioaccumulation

No information available.

Chemical name	Partition coefficient
Sodium nitrite 7632-00-0	-3.7

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable local, regional, national and international laws and regulations.

Contaminated packaging Do not reuse container.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
Zinc Phosphate 7779-90-0	Toxic
Sodium nitrite 7632-00-0	Toxic Ignitable Reactive

14. TRANSPORT INFORMATION

Note: This material is not subject to regulation as a hazardous material for shipping

DOT Not regulated.

TDG Not regulated.

MEX Not regulated.

ICAO (air) Not regulated.

IATA Not regulated.

IMDG Not regulated.

RID Not applicable in the United States. Not regulated.

ADR Not applicable in the United States. Not regulated.

ADN Not applicable in the United States. Not regulated.

15. REGULATORY INFORMATION

International Inventories

TSCA All of the components of this product are listed on the US TSCA (Toxic Substances Control Act) Inventory or are exempt.

DSL/NDSL All of the components of this product are listed on the DSL.

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
Zinc Phosphate - 7779-90-0	1.0
Sodium nitrite - 7632-00-0	1.0

SARA 311/312 Hazard Categories

Acute health hazard	No Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Zinc Phosphate 7779-90-0	-	X	-	-
Sodium nitrite 7632-00-0	100 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Sodium nitrite 7632-00-0	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Water 7732-18-5	-	-	X
Talc 14807-96-6	X	X	X
Zinc Phosphate 7779-90-0	X	-	X
Sodium nitrite 7632-00-0	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION**NFPA**

Health hazards 2

Flammability 1

Instability 0

Special hazards -

HMIS

Health hazards 2 *

Flammability 1

Physical hazards 0

Personal protection -

Chronic Hazard Star Legend

* = Chronic Health Hazard

Prepared By

Lucas Technical Service Department

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29-Sep-2025

Revision Note

N/A

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet