



#5025 ROOF PREP LOW VOC

PRODUCT DESCRIPTION

Lucas #5025 Roof Prep is a fast-drying solvent cleaner intended for cleaning all roof types prior to repair with Lucas repair products, tapes, or membranes. Lucas #5025 is also used as a splice wash for preparing seam areas of single-ply roofing membranes for bonding. Lucas #5025 is compatible with all roof types.

Lucas #5025 is 100% pure refined aliphatic hydrocarbons and VOC exempt ketone solvents with a fast evaporation rate. Lucas #5025 is a low VOC formula.

APPLICATION

Apply #5025 to the seam area with a clean rag. Wipe the area until all surface contamination is removed. Allow the #5025 to dry completely before bonding the seam or applying any type of Lucas repair product. Dry time will vary depending on temperature, humidity, and wind, but it is approximately 10-20 minutes.

Clean up: N/A

Storage: Keep from freezing. Keep out of direct sunlight. Do not heat or thin. Store between 40°F and 95°F. High temperatures and high humidity during storage will shorten the product's shelf life.

Shelf Life: Two years from the date of manufacture.

WARNING! FLAMMABLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do NOT induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. EMERGENCY CONTACT: CHEMTREC 1-800-424-9300.

#5025 SPECIFICATION

Weight per Gallon	ASTM D 1475	6.6 lbs.
Flash Point	ASTM D 56	-4 F (-20° C)
VOC	EPA 24	< 250 g/l

VOC compliant* in all 50 states and Canada.

*Not compliant for the SCAQMD.

Container Size: 1 gallon

Color: Clear

To the extent allowed by local law, except as set forth below, seller makes no warranty of merchantability or fitness for any particular purpose with respect to the goods herein sold. There are no other warranties of any kind, expressed or implied, beyond the terms set forth on the face hereof. No employee or agent of the seller is authorized to alter the terms hereof.

Seller warrants that this product shall be free of any defect under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application.

LIMITATION OF LIABILITY: In the event of a defect or failure falling under this warranty, buyer's sole remedy shall be refunded of the purchase price or replacement of the defective material, at seller's option. Under no circumstances shall seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

NOTE: Some or all of the foregoing may not apply or may be invalid under the laws applicable to buyer's purchase or claim. Consult local law to determine the applicability of any of the foregoing in the event of any defect or failure of this product.

9/29/2025