



#1020 GENERAL PURPOSE ACRYLIC PRIMER

PRODUCT DESCRIPTION

Lucas #1020 Acrylic Resin Primer is a single component polymer emulsion resin intended as a general-purpose primer to prepare substrates for the application of elastomeric coatings and sprayed polyurethane foam. #1020 is black in color, can be applied by spray, brush or roll and provides excellent adhesion to most surfaces. #1020 may be used on metal, wood, concrete (fully cured), modified bitumen and asphalt BUR roofs. #1020 may also be used as a primer for unparged CMU, masonry and EIFS walls. Its black color can promote faster drying.

APPLICATION

Mechanically mix before using. Do not store above 90°F. Apply only at temperatures above 40°F and rising with less than 90% humidity and no threat of rain for 48 hours. Surfaces can be power washed clean with Lucas #115. The surface may be damp but must be free of standing water.

Apply with a soft bristle brush, roller or suitable spray equipment at the rate of 1/2 gallon per 100 sq. ft. More will be required on alligatored or irregular surfaces.

Application over primer should occur within 48 hours for best adhesion performance.

When applied to areas that retain water more than 48 hours service life will be severely diminished and adhesion failure can be expected.

The preceding directions are basic guidelines only. Please read and understand the complete Lucas Guide Specification for this product for the intended application. The Guide Specification is available from techsupport@rmlucas.com

Clean up: Soap and water (wet coating).

Shelf Life: Two years from the date of manufacture

CAUTION: Avoid prolonged contact with or inhalation of fumes. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

#1020 PRELIMINARY SPECIFICATION

Viscosity	ASTM D 2196	25,000 cps
Solids by Weight	ASTM D 1644	47%
Solids by Volume	ASTM D 2697	42%
Weight per Gallon	ASTM D 1475	9.4 lbs.
Dry to touch		30-60 min
Cure time		2-6 hours
VOC	EPA 24	<25 g/l

Container Sizes: 5, 55, 275 gallons

Color: Black

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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. **LIMITATION OF LIABILITY:** In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

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