



LUCAS Professional Coatings, Sealants & Adhesives

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#5018 HI-TACK PRIMER SOLVENT-BASED

PRODUCT DESCRIPTION

Lucas #5018 is an adhesion promoter intended to aid adhesion of self-adhesive modified asphalt and TPO roofing and waterproofing membranes.

APPLICATION

Cold weather can inhibit adhesion of most self-adhesive membranes. In cold weather, #5018 serves as an adhesive and as an activator for the tackifiers on the membrane. In these conditions apply #5018 to the surface so that there is sufficient material to cover the surface but without running or pooling. Coverage should be approximately ½ gallon per 100 square feet. Modified asphalt membranes may be applied immediately or after the primer is fully dry. Adhesion will develop over several hours. In TPO applications, the primer should be fully dry prior to application of the membrane.

Clean up: Lucas #125 Safe Solve.

Shelf Life: Two years from the date of manufacture.

WARNING! COMBUSTIBLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

#5018 SPECIFICATION

Viscosity	ASTM D 2196	500 cps
Solids by Weight	ASTM D 1644	30%
Solids by Volume	ASTM D 2697	34%
Weight per Gallon	ASTM D 1475	9.9 lbs.
Flash Point	ASTM D56	109 F (43°C)
VOC (5015NF)	EPA 24	< 100 g/l

Container Sizes: 1, 5, 55 gallon

Colors: Clear

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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. **LIMITATION OF LIABILITY:** In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

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