



#4017 SPF PRIMER

PRODUCT DESCRIPTION

Lucas #4017 SPF Primer is a water-based primer intended for use with spray polyurethane foam roofing.

APPLICATION

The surface must be clean and dry. Temperature must be a minimum of 40°F with humidity of less than 90% for proper curing. Mechanically mix before using. Apply #4017 at the rate of one half gallon per 100 square feet. Porous surfaces will require more adhesive. Higher application rates will extend the primer's cure time. Typical cure time is 2 to 4 hours. The product should be applied with a 1/2 inch nap roller or suitable spray equipment. Allow the primer to dry completely before applying the polyurethane foam.

Clean up: Clean up wet product with soap and water.

Shelf Life: Two years from the date of manufacture.

CAUTION: Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Keep out of reach of children. Read SDS prior to use.

#4017 SPECIFICATION

Viscosity	ASTM D 2196	700 cps
Solids by Weight	ASTM D 1644	17%
Solids by Volume	ASTM D 2697	16%
Weight Per Gallon	ASTM D 1147	8.6 lbs.
Flash Point	ASTM D 56	NA
VOC	EPA 24	<5 g/l

Container Sizes: 5, 55, 275 gallon

Color: Black

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