



## **#454**

### **ASPHALT EMULSION CRACK FILLER**

#### **PRODUCT DESCRIPTION**

#454 Asphalt Emulsion Crack Filler is a heavy bodied self-leveling sealant intended for sealing cracks and alligatored area in asphalt pavement.

Lucas #454 Asphalt Emulsion Crack Filler is manufactured from refined asphalts, mineral fillers and stabilizers. #454 has a brown appearance when wet but will dry to a black color.

#### **APPLICATION**

Lucas #454 Crack Filler may only be applied when temperatures are expected to remain above 50°F for the next 24 hours. Surface must be clean. Surface condition is a critical factor in achieving a successful application. Apply with a putty knife or squeegee as necessary to fill the cracks in the pavement. Do not use this product to build up pavement or as a replacement for failed pavement or as pot hole filler.

When sealing alligatored areas, apply product with a squeegee to fill the cracks only. Drying time before traffic may be longer in this type of application. Normal drying time to traffic is 48-72 hours.

Clean Up: Wet product with soap and water. Dry coating Lucas #125 Safe Solve™.

Shelf Life: 1 year.

**CAUTION:** Avoid prolonged contact with or inhalation of fumes. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

#### **#454 SPECIFICATION**

Viscosity	ASTM D 2196	300,000 cps
Solids by Weight	ASTM D 1644	65%
Solids by Volume	ASTM D 2697	64%
% Asphalt	ASTM D 6511	50%
Weight Per Gallon	ASTM D 1147	8.6 lbs.
Flash Point	ASTM D 56	NA
VOC	EPA 24	0 g/l

Container Sizes: 1 and 5 gallon pails, 10 oz. cartridges.

Colors: Black

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