



# LUCAS Professional Coatings, Sealants & Adhesives

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## #471 CRACK FILLER

### PRODUCT DESCRIPTION

Lucas #471 is a self-leveling asphalt mastic sealer used to repair cracks in asphalt and concrete pavement.

#744 Plastic Cement is manufactured from Type I asphalt, mineral fillers, petroleum solvents and reinforcing fibers. It will self-level into cracks in pavement.

### APPLICATION

The surface to be repaired must be clean, dry and free of debris. To use, cut cartridge tip to size and puncture seal. Apply a bead 1/8 to 1/4" thick. Material may settle into cracks and require a second application. This is a solvent based product and will dry more slowly in colder weather.

Clean Up: Lucas #125 Safe Solve™.

Shelf Life: 2 years minimum.

**WARNING! COMBUSTIBLE LIQUID AND VAPOR.** Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

### #471 SPECIFICATION

Viscosity	ASTM D 2196	150,000 cps
Solids by Weight	ASTM D 1644	85%
Solids by Volume	ASTM D 2697	76%
% Asphalt	ASTM D 6511	41%
Weight Per Gallon	ASTM D 1147	11 lbs.
Flash Point	ASTM D 56	105°F / 40.5°C
VOC	EPA 24	<250 g/l

Container Sizes: 10oz. Cartridge

Colors: Black

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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. LIMITATION OF LIABILITY: In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

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