



# LUCAS Professional Coatings, Sealants & Adhesives

R.M. Lucas Co. 12400 S. Laramie Ave. Alsip, IL 60803 (773) 523-4300 rmlucas.com

## #4800 DOUBLE-BOND LOW-RISE FOAM ADHESIVE

### PURPOSE

Lucas #4800 is a two-component, expanding foam adhesive/sealant designed for the installation of all types of foam roofing insulation and fleece backed membranes.

### APPLICATION

Cut the tip of the static mixer to the desired side. Remove the red plug from the cartridge and install the static mixer in its place. Apply in ribbons a maximum of 12 inches on center (oc). Coverage at 12" oc is approximately 150 sq. ft. per cartridge. Allow the adhesive to rise then install the insulation board while the adhesive is still tacky. Avoid traffic for 24 hours.

Clean up: Clean up with Lucas #125 Safe Solve™.

Shelf life: One year from the date of manufacture. Store in a cool dry place. High temperatures and high humidity during storage will shorten the product's shelf life.

CAUTION: Do not take internally. If swallowed, do not induce vomiting. Keep out of reach of children. Read SDS prior to use.

### #4800 SPECIFICATIONS

Solids by Weight	ASTM D 1644	Part A 100% Part B 95% (5%water)
Solids by Volume	ASTM D 2697	Part A 100 % Part B 95%
Weight Per Gallon	ASTM D 1475	8.98lbs/gal (mixed)
Tack Free time	ASTM C 679	~20 min @ 70F
Flash Point	ASTM D56	>150C
VOC	EPA 24	none

Container Sizes: 1500ml two component cartridge (4 per case), 5-gallon bag in a box (10 gallon kit)

Available in Standard and Winter grades.

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