



#1015 ACRYLIC RESIN PRIMER

PRODUCT DESCRIPTION

Lucas #1015 Acrylic Resin Primer is a polymer emulsion resin intended as a general purpose primer and to saturate and adhere polyester fabrics in the construction of reinforced, fluid-applied elastomeric roof membranes. #1015 is recommended as a bleed-blocking primer for Lucas Silicone Roof Coatings. #1015 may be used on EPDM, PVC, Hypalon, concrete, modified bitumen and asphalt BUR roofs. Its light yellow color changes to a darker amber hue as the coating dries. This allows for visual confirmation of the coating's level of cure and readiness for application of the top coatings.

APPLICATION

Mechanically mix before using. Do not store above 90°F. Apply only at temperatures above 40°F and rising with less than 90% humidity and no threat of rain for 48 hours. Surfaces must be power washed clean with Lucas #115. The surface may be damp but must be free of standing water. Surface temperatures should be under 100°F to avoid premature curing. If roof surface is hot, apply a light water spray to reduce its temperature.

When used with polyester reinforcement, apply with a soft bristle brush, roller or suitable spray equipment at the rate of three gallons per 100 sq. ft. More will be required on alligatored or irregular surfaces. Irregular surfaces may require a prime coat to fill in and level the roof surface. Not recommended for use with polyester fabric on granule surfaced roofs. Two additional coats of Lucas Elastomeric Roof Coating at 1.25 to 1.5 gallons per 100 sq. ft. each is required to achieve a thickness of 20 to 30 mils. The first top coat should be #1000BC which is light gray in color. This speeds dry time and provides the applicator with visual confirmation of proper coverage when applying the bright white top coating of #1000TC. Drying time to second coat @ 70°F is 4 to 8 hours.

When used as an asphalt bleed-through primer, apply with a soft bristle brush, roller or suitable spray equipment at the rate of one half to one gallon per 100 sq. ft. More will be required on alligatored or irregular surfaces. Irregular surfaces may require a prime coat to fill in and level the roof surface. Two coats may be required to block asphalt bleed through on smooth asphalt surfaces. #1015 may be coated with Lucas #8000 Silicone Roof Coating.

When applied to areas that retain water more than 48 hours service life will be severely diminished and adhesion failure can be expected.

The preceding directions are basic guidelines only. Please read and understand the complete Lucas Guide Specification for this product for the intended application. The Guide Specification is available from techsupport@rmlucas.com

Clean up: Soap and water (wet coating).

Shelf Life: One year from the date of manufacture

CAUTION: Avoid prolonged contact with or inhalation of fumes. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

#1015 SPECIFICATION

Viscosity	ASTM D 2196	30,000 cps
Solids by Weight	ASTM D 1644	65%
Solids by Volume	ASTM D 2697	46%
Weight per Gallon	ASTM D 1475	11.1 lbs.
Tensile Strength	ASTM D 2370	250 psi
Elongation	ASTM D 2370	250 %
Reflectivity – Initial	ASTM C 1549	NA
Reflectivity – Aged	ASTM D 1918	NA
Emissivity	ASTM C 1371	NA
SRI	LEED	NA
Flash Point	ASTM D 56	NA
VOC	EPA 24	10 g/l

Container Sizes: 5, 55, 275 gallon

Color: Yellow

Meets following with #1000 or #8000 topcoat:



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