



LUCAS Professional Coatings, Sealants & Adhesives

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#8815 HI-TACK PRIMER WATER-BASED

#8815 SPECIFICATION

PRODUCT DESCRIPTION

Lucas #8815 Hi-Tack Primer is a water-based pressure sensitive primer intended for use with various types of self-adhesive membranes including modified bitumen and TPO. #8815 is suitable for application to concrete, plywood and polyisocyanurate roofing insulation. VOC compliant in all of North America.

Lucas Hi-Tack Primer is manufactured from strong, elastic, low Tg polymer resin and special additives in a water vehicle. #8815 exhibits permanent surface tack.

APPLICATION

The surface must be clean and dry. Temperature must be a minimum of 40°F with humidity of less than 90% for proper curing. Apply #8815 at the rate of one quarter to one half gallon per 100 square feet. Porous surfaces will require more adhesive. Higher application rates will extend the primer's cure time. The product should be applied with a 1/2 inch nap roller or suitable spray equipment. Allow the adhesive to dry completely. The color of the primer will change from light blue to a darker translucent blue when the primer is fully dry.

Clean up: Clean up with Lucas #125 Safe Solve™.

Shelf Life: Two years from the date of manufacture.

CAUTION: Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Keep out of reach of children. Read SDS prior to use.

Viscosity	ASTM D 2196	500 cps
Solids by Weight	ASTM D 1644	45%
Solids by Volume	ASTM D 2697	44%
Weight Per Gallon	ASTM D 1147	8.5 lbs.
Flash Point	ASTM D 56	NA
VOC	EPA 24	<5 g/l

Container Sizes: 1, 5, 55, 275 gallon

Color: Blue

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