



**#8660
 NON-SKINNING
 BUTYL SEALANT**

#8660 SPECIFICATION

AAMA 809.2

PRODUCT DESCRIPTION

Lucas #8660 Non-Skinning Butyl Sealant is a low modulus, butyl rubber based, non-sag sealant. It is intended for use as a sealant for metal roof and panels. It has permanent flexibility, high moisture resistance and an exceptional ability to absorb sound and movement. #8660 is also useful anywhere a low modulus sealant is desired such as in OEM trailer and RV applications, acoustical ceiling and wall installations and walk in cooler and freezer applications. Not for use as a single-ply roofing adhesive or lap adhesive.

APPLICATION

Surface to be sealed must be dry and free of dirt or loose corrosion particles. Apply to the area as desired. The applied bead will self-level to two to three times the diameter of the applied bead. Tooling is not normally necessary.

Clean up: Clean up with Lucas #125 Safe Solve.

Shelf Life: Two years from the date of manufacture.

WARNING! FLAMMABLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

Viscosity	ASTM D 2196	700,000 cps
Solids by Weight	ASTM D 1644	85%
Solids by Volume	ASTM D 2697	80%
Weight Per Gallon	ASTM D 1147	10.5 lbs.
Tensile Strength	ASTM D 2370	<100 psi
Elongation	ASTM D 2370	>500%
Movement	ASTM C 719	+/-25%
Skin Time	ASTM C 679	Non-Skinning
Tack	ASTM C 679	Permanent
Flash Point	ASTM D 56	105°F (40° C)
VOC	EPA 24	< 150 g/l

Container Sizes: 10 oz. fiber cartridge

Colors: Gray

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