



**#775
 ALL-WEATHER
 FLASHING CEMENT
 UTILITY GRADE**

#775 SPECIFICATION

ASTM D 4586, Type I, Class II

PRODUCT DESCRIPTION

Lucas #775 All-Weather Flashing Cement is a trowel-applied Flashing Cement used to install, repair or rebuild roof flashings at parapet walls, gravel stops, stacks, vents, monitors and similar applications. #775 may be used with fiberglass, polyester fabrics or roll roofing for permanent repairs. This product is may be applied to wet and underwater surfaces. If repairing modified bitumen please refer to our #776 Elite Flashing Cement.

#775 All Weather Flashing Cement is manufactured from Type I asphalt, petroleum solvents, reinforcing fibers and a special water displacing additive. It applies fast and smooth and breaks cleanly off the trowel without stringing.

APPLICATION

The surface to be repaired must be clean and free of debris. Apply #775 All-Weather Flashing Cement evenly with a pointed roofer's trowel or gloved hand. #775 should be applied 1/8 to 1/4 of an inch thick and may be reinforced with polyester fabric to strengthen the repair. When making a permanent repair to a blister, open up the area and allow it to dry thoroughly. In order to adhere to wet surfaces, apply the product in one direction with sufficient force to displace the water from underneath it.

Clean Up: Lucas #125 Safe Solve™.

Shelf Life: 2 years minimum.

WARNING! COMBUSTIBLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

Viscosity	ASTM D 2196	800,000 cps
Solids by Weight	ASTM D 1644	80%
Solids by Volume	ASTM D 2697	72%
% Asphalt	ASTM D 6511	46%
Weight Per Gallon	ASTM D 1147	9.5 lbs.
Wet Adhesion	ASTM D 3409	> 80%
Flash Point	ASTM D 56	103°F / 39°C
VOC	EPA 24	<250 g/l

Seasonal Grades: Summer, Mid-Season, Winter, Extra Light Winter. Above data is for Summer Grade

Container Sizes: 5 gallon

This product is Florida Building Code approved.



Colors: Black

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