



LUCAS Professional Coatings, Sealants & Adhesives

R.M. Lucas Co. 12400 S. Laramie Ave. Alsip, IL 60803 (773) 523-4300 rmlucas.com

#6025 UNIVERSAL RUST INHIBITING PRIMER

#6025 SPECIFICATION

PRODUCT DESCRIPTION

Polymer-based Lucas #6025 Universal Rust Inhibitor is a solvent-borne thermoplastic rubber-based rust inhibiting base coating. #6025 is intended for priming rusty roofs prior to application of Lucas #5000 and #6000 series coatings. #6025 is also ideal for coating rusty metal roof decks prior to installation of new roofing systems.

Lucas #6025 is based on tough Styrene Ethylene/Butylene Styrene polymers, adhesive hydrocarbon resin, and corrosion inhibiting zinc pigments in an aromatic hydrocarbon vehicle.

APPLICATION

Surface to be coated must be dry and free of dirt or loose corrosion particles. MECHANICALLY MIX coating thoroughly before application. For best results, maintain coating temperature at 70° F or higher. Apply Lucas #6025 Universal Rust Inhibitor at a rate of one and one-quarter gallon per 100 square feet.

Clean up: Clean up with Lucas #125 Safe Solve™.

Shelf Life: Two years from the date of manufacture.

*Roof surfaces must be dry for coating application. Even when the surface appears dry, moisture trapped in the roof, deck or insulation. A moisture scan is recommended prior to application. Application of this coating within 5°F of the dew point is not recommended. For more information on dew point calculation, see FAQs at rmlucas.com.

WARNING! COMBUSTIBLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

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| Viscosity | ASTM D 2196 | 10,000 cps |
| Solids by Weight | ASTM D 1644 | 61% |
| Solids by Volume | ASTM D 2697 | 41% |
| Weight Per Gallon | ASTM D 1147 | 10.3 lbs. |
| Tensile Strength | ASTM D 2370 | 1750 psi |
| Elongation | ASTM D 2370 | 8300% |
| Flash Point | ASTM D 56 | 103°F / 39°C |
| VOC | EPA 24 | < 550 g/l |

Container Sizes: 5, 55 gallon

Colors: Dark Gray

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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. LIMITATION OF LIABILITY: In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

NOTE: Some or all of the foregoing may not apply or may be invalid under the laws applicable to Buyer's purchase or claim. Consult local law to determine the applicability of any of the foregoing in the event of any defect or failure of this product.

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