



## #5015 SEAM TAPE ADHESION PROMOTER



### PRODUCT DESCRIPTION

Lucas #5015 is an adhesion promoter intended to aid adhesion of butyl and other self adhesive sealant tapes. #5015 is also recommended for sealing concrete surfaces prior to application of Lucas solvent-based coatings & sealants.

This product is manufactured from a fast evaporating solvent carrier, adhesive resins and thermoplastic elastomers. Light stabilizers and antioxidants protect exposed material from premature aging. #5015 dries clear and tack-free to avoid dirt pick-up along the margins of the applied tapes.

### APPLICATION

Cold weather can inhibit adhesion of most self-adhesive tapes. In cold weather #5015 serves as an adhesive and activator for the adhesive resins contained in the tapes. In these conditions apply #5015 to the surface so that there is sufficient material to cover the surface but without running or pooling. Immediately apply the tape to the area. The bond will develop over several minutes.

Roof surfaces are often dusty or chalky. Under these conditions #5015 may be applied to the surface liberally and the excess immediately wiped off. Contamination that is not wiped off will be encapsulated by the resins contained in this product and the surface will be prepared for application of seam tape in approximately one minute.

Porous surfaces such as concrete, wood and gypsum board should be coated liberally to the point that they do not immediately absorb additional material. Apply tape to seam areas as desired.

#5015 must be completely dry before application of surface coatings. 12 hours is recommended. Application of coatings to uncured #5015 may cause solvent blisters.

Clean up: Lucas #125 Safe Solve.

Shelf Life: Two years from the date of manufacture.

**WARNING! FLAMMABLE LIQUID AND VAPOR.** Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

### #5015 SPECIFICATION

Viscosity	ASTM D 2196	50 cps
Solids by Weight	ASTM D 1644	15%
Solids by Volume	ASTM D 2697	12%
Weight per Gallon	ASTM D 1475	6 lbs.
Flash Point	ASTM D56	-44 F (-26°C)
VOC (5015 Standard)	EPA 24	< 775 g/l
VOC (5015NF)	EPA 24	< 100 g/l

5015 NF is a non-flammable, lower VOC version of #5015 for use with coatings.

Container Sizes: 1, 5, 55 gallon

Colors: Clear

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