



# LUCAS Professional Coatings, Sealants & Adhesives

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## #407-408 POLYPAN® PITCH POCKETS (ROOF CURB, PITCH PAN)

### PRODUCT DESCRIPTION

Lucas #407 PolyPan® Straights and #408 PolyPan® Corners are used for sealing around penetrations on all flat roofs. #407 and #408 are designed to be configured in a variety of sizes to accommodate various penetrations. Ideal for single-ply applications.

Lucas #407 and #408 PolyPans® are constructed from a high strength polymer.

### APPLICATION

The surface of the roof must be clean and dry. TPO surfaces require the use of Lucas #8015 TPO primer. Using four #408 PolyPan® Corners, and, the appropriate number of #407 PolyPan® Straights pending on pan size required, push the PolyPan® pieces together until you hear an audible click. Assure there is a minimum of 0.5" between pipe and top of PolyPan™ edge. With Lucas #9600 Sealant, apply three 0.25" ribbons of sealant onto the underside of flange of PolyPan® and firmly seat PolyPan® onto to roof surface. Use #9600 to seal around outside edge.

Fill PolyPan® halfway with Lucas #4500 Semi-Selfleveling Sealer. Use a chip brush to apply a thin layer of #4500 on pipe to avoid voids. Continue filling PolyPan® with #4500 to top of pan, and if necessary, tool #4500 to slope from pipe down to outside of pan.



Nominal Size	You need	4500 Sealer*
4"x4"	Four 408's	One Tube
4"x7"	Four 408's / Two 407's	Two Tubes
4"x10.5"	Four 408's / Four 407's	Two Tubes
7"x7"	Four 408's / Four 407's	Two Tubes
10.5"x10.5"	Four 408's / Eight 407's	Five Tubes

\*Assumes minimally sized penetrations. Deduct one tube for each 48.5 cubic inches of displacement.

Nominal Size	You need	4500 Sealer*
4"x4"	Four 408's	0.5 Liters
4"x7"	Four 408's / Two 407's	0.9 Liters
4"x10.5"	Four 408's / Four 407's	1.4 Liters
7"x7"	Four 408's / Four 407's	1.6 Liters
10.5"x10.5"	Four 408's / Eight 407's	3.6 Liters

\*Assumes minimally sized penetrations. Deduct one liter for each 61 cubic inches of displacement.

Finish: White

Shelf Life: Indefinite

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