



LUCAS Professional Coatings, Sealants & Adhesives

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#8600 EDGE SEAL

#8600 SPECIFICATION

PRODUCT DESCRIPTION

Polymer based Lucas #8600 Edge Seal is a low modulus, butyl rubber based, self-leveling sealant. It is intended for use as a lap edge sealant and water cut off mastic on single-ply roofs including EPDM and TPO. #8600 is also useful anywhere a low modulus sealant is desired such as in OEM trailer and RV applications. Not for use as a single-ply roofing adhesive or lap adhesive. For topical application only.

Lucas #8600 is based on butyl rubber in a fast drying, HAP free solvent system.

APPLICATION

Surface to be sealed must be dry and free of dirt or loose corrosion particles. Apply to the area as desired. The applied bead will self-level to two to three times the diameter of the applied bead. Tooling is not normally necessary.

Clean up: Clean up with Lucas #125 Safe Solve.

Shelf Life: Two years from the date of manufacture.

WARNING! FLAMMABLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.



California Proposition 65 Warning: This product may contain chemicals known to the State of California to cause cancer, birth defects and/or reproductive harm.

Viscosity	ASTM D 2196	700,000 cps
Solids by Weight	ASTM D 1644	54%
Solids by Volume	ASTM D 2697	41%
Weight Per Gallon	ASTM D 1147	8.3 lbs.
Tensile Strength	ASTM D 2370	300 psi
Elongation	ASTM D 2370	600%
Movement	ASTM C 719	+/-25%
Skin Time	ASTM C 679	10 Minutes
Tack Free	ASTM C 679	4 Hours
Flash Point	ASTM D 56	50° F (10° C)
VOC	EPA 24	< 454 g/l

Container Sizes: 10 oz. fiber cartridge

Colors: White and Black

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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. LIMITATION OF LIABILITY: In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

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