



# LUCAS Professional Coatings, Sealants & Adhesives

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## #754 ASPHALT LAP CEMENT

### #754 SPECIFICATION

ASTM D 3019

#### PRODUCT DESCRIPTION

Lucas #754 Asphalt Lap Cement is a fibrated, asphalt-based, solvent-borne mastic designed as an inter-ply adhesive cement for use with cold process built-up roof systems.

Asphalt Lap Cement is manufactured from select refined roofing asphalt, reinforcing fibers and aliphatic petroleum solvents. #754 is formulated to have a heavy consistency which permits a more substantial film thickness than ordinary fibered roof coatings. This allows normal absorption by the felt or fabric while maintaining an adequate adhesive coat.

#### APPLICATION

The surface to be coated must be clean and dry. Apply #754 Asphalt Lap Cement evenly with a four knot brush or suitable spray equipment. When used with half-lap or 90 lb. Cap sheet apply at a rate of 2 to 4 gallons per 100 square feet.

All application rates are approximate and are derived from our laboratory tests and reported field experience. It is left to the judgment of the applicator to assure that sufficient material is applied for adhesion and coverage. Over application may extend drying time.

Clean Up: Lucas #125 Safe Solve™.

Shelf Life: 2 years minimum.

**WARNING! COMBUSTIBLE LIQUID AND VAPOR.** Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

California Proposition 65 Warning: This product may contain chemicals known to the State of California to cause cancer, birth defects and/or reproductive harm.

Viscosity	ASTM D 2196	80,000 cps
Solids by Weight	ASTM D 1644	74%
Solids by Volume	ASTM D 2697	72%
% Asphalt	ASTM D 6511	67%
Weight Per Gallon	ASTM D 1147	8.2 lbs.
Flash Point	ASTM D 56	103°F / 39°C
VOC	EPA 24	<270 g/l

Seasonal Grades: Mid-Season only.

Container Sizes: 5, 55 gallon

Colors: Black

This product is Florida Building Code approved. Other certifications:



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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. LIMITATION OF LIABILITY: In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

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