



LUCAS Professional Coatings, Sealants & Adhesives

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#274 FORM-TIE CEMENT STANDARD

#274 SPECIFICATION

PRODUCT DESCRIPTION

Lucas #274 Form Tie Cement is an asphalt based cement intended for sealing form tie holes and other penetrations on below grade concrete and unit masonry walls. #274 will not sag or run.

#274 is manufactured from refined asphalt, petroleum solvents and reinforcing fibers.

APPLICATION

Apply a minimum of ¼ inch thick over tie holes and 4" in diameter. The cement may be coated immediately with asphalt cutback and emulsion type dampproofing and waterproofing products.

Clean Up: Lucas #125 Safe Solve™.

Shelf Life: 2 years minimum.

WARNING! COMBUSTIBLE LIQUID AND VAPOR. Contains petroleum distillates. Keep away from heat and open flames. Avoid prolonged contact with or inhalation of solvent fumes. A NIOSH approved respirator with organic vapor cartridges is recommended. Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. Read SDS prior to use. For professional use only. Emergency phone number 1-800-424-9300.

California Proposition 65 Warning: This product may contain chemicals known to the State of California to cause cancer, birth defects and/or reproductive harm.

ASTM D 4586, Type I, Class I

Viscosity	ASTM D 2196	800,000 cps
Solids by Weight	ASTM D 1644	80%
Solids by Volume	ASTM D 2697	72%
% Asphalt	ASTM D 6511	52%
Weight Per Gallon	ASTM D 1147	9.5 lbs.
Flash Point	ASTM D 56	103°F / 39°C
VOC	EPA 24	<250 g/l

Seasonal Grades: Summer, Mid Season, Winter.
Above data is for Summer Grade

Container Sizes: 5, 55 gallon

Colors: Black

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Seller warrants that this product shall be free of any defect in material or workmanship under normal use for a period of ONE YEAR from the date of purchase. This warranty does not extend to any defect or failure caused by misuse and/or incorrect application. LIMITATION OF LIABILITY: In the event of a defect or failure falling under this warranty, Buyers sole remedy shall be refund of the purchase price or replacement of the defective material, at Seller's option. Under no circumstances shall Seller be liable for any losses or damages caused by this product, whether direct, indirect, special, incidental or consequential damages, whether based on contract, tort (including negligence) or any other legal theory.

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