

PRODUCT DATA BULLETIN

#5015 SEAMING TAPE ADHESIVE & SURFACE CONDITIONER

PURPOSE

Lucas #5015 is an adhesive and surface conditioner intended to aid adhesion of butyl and other self adhesive seaming tapes.

PRODUCT DESCRIPTION

This product is manufactured from a fast evaporating solvent carrier, adhesive resins and thermoplastic elastomers. Light stabilizers and antioxidants protect exposed material from premature aging. #5015 dries clear and tack-free to avoid dirt pick-up along the margins of the applied tapes.

APPLICATION

Cold weather can inhibit adhesion of most self-adhesive tapes. In cold weather #5015 serves as an adhesive and activator for the adhesive resins contained in the tapes. In these conditions apply #5015 to the surface so that there is sufficient material to cover the surface but without running or pooling. Immediately apply the tape to the area. The bond will develop over several minutes.

Roof surfaces are often dusty or chalky. Under these conditions #5015 may be applied to the surface liberally and the excess immediately wiped off. Contamination that is not wiped off will be encapsulated by the resins contained in this products and the surface will be prepared for application of seam tape in approximately one minute.

Porous surfaces such as concrete, wood and gypsum board should be coated liberally to the point that they do not immediately absorb additional material. Apply tape to seam areas as desired.

CAUTION

Flammable mixture, keep away from heat and open flames. Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Do not use near heat or open flame. Keep out of reach of children. Read MSDS prior to use.

#5015 SPECIFICATION

Applicable Specification	NA
Viscosity	.5 - 1 cps.
Recommended rate of application	¼ to 1 gal. per 100 sq. ft.
% Solids	10 min
% Non-volatile	20 max
Weight per gallon	6 lbs.
Flash Point (TCC)	<0 °F
Container Sizes	17 oz. aerosol Quart, 1, 5, 55

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