

PRODUCT DATA BULLETIN

#274 FORM TIE CEMENT - STANDARD

PURPOSE

Lucas #274 Form Tie Cement is an asphalt based cement intended for sealing form tie holes and other penetrations on below grade concrete and unit masonry walls. #274 will not sag or run.

PRODUCT DESCRIPTION

#274 is manufactured from refined asphalt, petroleum solvents, reinforcing fibers and a unique wet surface additive.

APPLICATION

Apply a minimum of ¼ inch thick over tie holes and 4" in diameter. The cement may be coated immediately with asphalt cutback and emulsion type dampproofing and waterproofing products. Some pressure may be required to insure adhesion to damp surfaces.

CAUTION

Combustible mixture, keep away from heat and open flames. Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Do not use near heat or open flame. Keep out of reach of children. Read MSDS prior to use.

#274 SPECIFICATION

Applicable Specification	ASTM D 4586 Type I, Asbestos Free
Viscosity	N/A
Recommended rate of application	1/8 to 1/4 inch thick
% Asphalt	56 min
% Solids	72 min
% Non-volatile	86 max
Weight per gallon	8.5 lbs.
Flash Point (TCC)	100F + (38.7°C)
Container Sizes	5, 55

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