

LUCAS *Coatings & Mastics for the Roofing Trade*

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PRODUCT DATA BULLETIN

#1025 ALKYD METAL PRIMER

PURPOSE

Lucas #1025 Alkyd Metal Primer is an oil-based coating intended for application to rusty metal roofs and rooftop equipment prior to application of Lucas elastomeric roof coatings. Also recommended for rust-proofing rusty metal roof decks when reroofing.

PRODUCT DESCRIPTION

Lucas #1025 is manufactured from a short oil alkyd base, quick drying solvents and rust inhibiting pigments. It is manufactured to a light gray color.

APPLICATION

The surface to be coated must be clean and dry. Apply #1025 at a rate of 3/4 to 1 gallon per 100 square feet with a suitable roller, airless spray or soft bristle brush. Do not over-apply or allow coating to pool. Do not topcoat until coating is fully cured. Clean up with mineral spirits. Shelf life is one year.

CAUTION

Flammable mixture, keep away from heat and open flames. Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Do not use near heat or open flame. Keep out of reach of children. Read MSDS prior to use.

#1025 SPECIFICATION

Applicable Specification	None
Viscosity ASTM D-2196	500 cps
Recommended rate of application	¾ to 1 gal. per 100 sq. ft.
Dry Time (77°F, 50% RH @ 4 mils)	30 minutes
% Solids by Weight	72 min
% Solids by Volume	50 min
Weight per gallon	12 lbs.
Flash Point (TCC)	+55°F
VOC	364 g/l
Container Sizes	5, 55

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