

LUCAS *Coatings & Mastics for the Roofing Trade*

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PRODUCT DATA BULLETIN

#1025 ALKYD METAL PRIMER

PURPOSE

Lucas #1025 Alkyd Metal Primer is an oil-based coating intended for application to metal roofs and rooftop equipment prior to application of Lucas elastomeric roof coatings. Inhibits rust.

PRODUCT DESCRIPTION

Lucas #1025 is manufactured from a short oil alkyd base, quick drying solvents and rust inhibiting pigments. It is manufactured to a light gray color.

APPLICATION

The surface to be coated must be clean and dry. Apply #1025 at a rate of $\frac{1}{4}$ to $\frac{1}{2}$ gallon per 100 square feet with a suitable roller, airless spray or soft bristle brush. Do not overapply or allow coating to pool. Do not topcoat until coating is fully cured. Clean up with mineral spirits or SC-100. Shelf life is one year.

CAUTION

Flammable mixture, keep away from heat and open flames. Avoid prolonged contact with skin or fumes. If irritation occurs seek medical attention. Do not use near heat or open flame. Keep out of reach of children. Read MSDS prior to use.

#1025 SPECIFICATION

Applicable Specification	None
Viscosity ASTM D-562	150g @ 77°F 500 cps
Recommended rate of application Dry Time (77°F, 50% RH @ 4 mils)	1/4 - 1/2 gal. Per 100 sq. ft. 15 minutes
% Solids by Weight % Solids by Volume	72 min 50 min
Weight per gallon	12 lbs.
Flash Point (TCC) VOC	+55°F 364 g/l
Container Sizes	5, 55

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